		VISUAL AID DOCUMENT
<b>5</b> MFG	DOC DESCRIPTION:	CZ BREN 2 ADAPTER TAKEDOWN PIN SWAP INSTRUCTIONS
	AUTHOR	JOSEF HORTNAGL / SPENCER GOTTLIEB

## **PURPOSE:**

The following are the steps needed to swap the take-down pin for your CZ BREN 2 factory stock adapter to your F5 MFG CZ BREN 2 adapter.

#### SCOPE:

This document is intended for customer use to properly install their CZ BREN 2 adapter. This document applies to the following SKU:

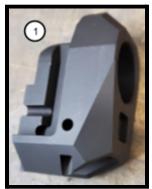
F5-MSSCZB-BLK	MODULAR STOCK SYSTEM WITH CZ BREN ADAPTER- BLACK
F5-MBSCZB2CYA-BLK	MODULAR BRACE SYSTEM FOR CZ BREN 2 WITH CYBERARM - BLACK

## **WARNING**:

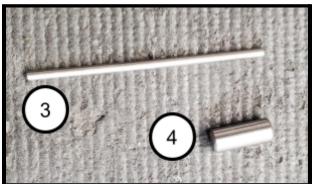
- Before performing any alterations to your firearm, ensure it is unloaded and clear.
- Wear eye protection as some components are under spring tension
- Use the tools provided in your kit to ensure proper installation

#### **ITEMS NEEDED:**

- 1. FACTORY CZ BREN 2 ADAPTER
- 2. F5 MFG CZ BREN 2 ADAPTER
- 3. TAKEDOWN TOOL
- 4. SPACER PIN







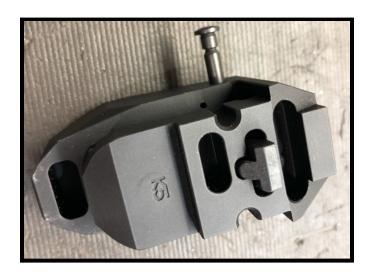
NOTE: the **TAKEDOWN TOOL** and **SPACER PIN** may be located in the storage compartment of your F5 MFG stock or brace.

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DOC DESCRIPTION:
AUTHOR
J M P B

# TAKE-DOWN PIN REMOVAL:

- 1. Retrieve your FACTORY CZ BREN 2 ADAPTER
- 2. Pull the factory takedown pin approximately ½ of the way out



- 3. Place the **TAKEDOWN TOOL** into the hole shown.
- 4. Depress the tool into the hole, removing the tension from the detent pin



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- 5. Remove the factory takedown pin all the way, keeping the **TAKEDOWN TOOL** in the hole
  - a. The detent pin and spring are now captured under spring tension.



- 6. Place hand over the bottom of the adapter.
- 7. Remove the **TAKEDOWN TOOL** and allow the detent pin and spring to come out.
- 8. It's time to install these parts into your new adapter.

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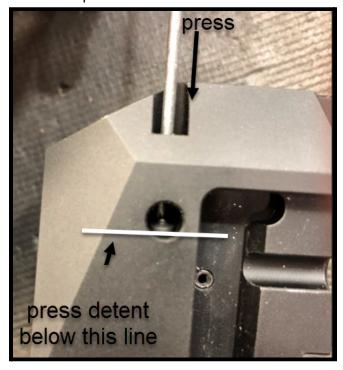
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## TAKEDOWN PIN INSTALLATION:

- 9. Retrieve your new F5 MFG CZ BREN 2 ADAPTER and SPACER PIN
- 10. Place the components into the bottom of the adapter in the following order:
  - Factory spring

F5)MFG

- SPACER PIN
- Factory detent pin
- 11. Press the detent pin in to below the line shown using the TAKEDOWN TOOL
- 12. Place the factory takedown pin through the hole in the side.
- 13. Press the factory takedown pin all the way through the adapter, removing the **TAKEDOWN TOOL** in the process



- 14. Test the function of the factory takedown pin a few times to ensure the detent pin engages and that the factory takedown pin does not come out of the adapter
- 15. Your new adapter is ready to be installed on your firearm.

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